

Date
UserFriday, 24/10/2008 10:34:09 AM
Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 42917
 Estimate Number : 10132
 P.O. Number :
 This Issue : 24/10/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : LARGE FAB ASSY
 Previous Run : 40483

Drawing Name : A119 STEP INSTALLATION R/H

Part Number : D119675012
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 20/11/2008

Qty:  Um: Each

Written By :
 Checked & Approved By : JUD 08.10.24
 Comment : Est Rev:D Removed Manufacturing M 05-11-01
 Est Rev:E change to rev.b as per ECN 07 DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP 119-675-012 CHG003

S 08/12/18

2.0 42917A

19 STEP WELDMENT RH



Comment: Sub-Component A119 STEP WELDMENT R
 1 x D3043-042 Batch 42917A

SP

3.0 PACKAGING 1

CKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick: Packing Kit

4.0 D2182B032

bber Cushion



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch
 4 D2182B032 Rubber Cushion

B42737SS 08/11/26

5.0 D2274

dius Block



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch
 8 D2274 Radius Block

B13159 x16

B41422 x7
B30875 x8
AT 08/11/26

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Description :

6.0

D26173

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D2617-3 Bushing

~~29791~~

29991

SS 08/11/26 (x4)

7.0

D26175

Spacer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

8 D2617-5 Bushing

~~42137~~

42937

SS 08/11/26 (x4)

8.0

D2732

Rubber Extrusion



Comment: Qty.: 1.0660 f(s)/Unit Total : 4.2640 f(s)

Qty Part #

4 D2732-032

Description

Rubber cushion

Batch

38509

SS 08/11/26 (x4)

9.0

D30411

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D3041-1 Clamp

~~4049~~ x12

342946

8/12/16

SS 08/11/26 (x4)

10.0

D30413

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D3041-3 Clamp

~~4049~~

340494

SS 08/11/26 (x4)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D30421

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D3042-1 Clamp

40405

22

B40495

SS 08/11/26 (K4)

12.0

AN412A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

8 AN4-12A Bolt

M106918

SS 08/11/26 (K4)

13.0

AN411A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-11A Bolt

M106605

M106605

SS 08/11/26 (K4)

14.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-15A Bolt

M108818

M108868

SS 08/11/26 (K4)

15.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

12 AN960JD416 Washer

M108827

SS 08/11/26 (K4)

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Part Number: D119675012

Job Number:



Seq. #:

Machine Or Operation:

Description:

16.0

MS21042L4



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4)

1 paperwork package from Step 1

M108145

M108145



17.0

QC4



SPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

18.0

PACKAGING 1



PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D1 9-675-012

Location:

19.0

QC21



FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



08/12/22

Job Completion



U 08/12/22

